

5/3/2018

[Dart Hawkesbury] Job Sheet - David, Logan

KEPINT



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBE105-13141W3-5

Job Sheet 174955



Part No: RBE105-13141W3-5

Job Qty: 6 ea

Part Name: Cutter



Part Weight: 0 lbs

Status: At Planning

Priority: High

Job Created: 3/23/18

Job Tracking No:

Due Date: 4/30/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBE105-13141W3 Rev A IPP Rev A 18.03.22 New issue DP Verify DD

Ship Via:

Complete

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea		4/30/18	0.00	0.00	Start Up Small Fab-2		MCL
110	Small Fab	6 pcs		4/30/18	0.00	6.00	Small Fab-3		MCL DAS
120	QC	6 pcs		4/30/18	0.00	0.00	QC5		38
130	Packaging	6 pcs		4/30/18	0.00	0.00	Packaging3-1		18-05-1986 A106 DB
140	QC21-SA	6 Ea		4/30/18	0.00	0.00	QC21		DAS MAY 15 2018
Part Op 110 - Engrave P/N number using Marktronic engraver as per DWG. Sheet 4 note 6.									
Descriptions:									

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RI001249 22	Cutter	6 Ea (1 ea)	90-Start up Operation	5067355

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	RI001249	6	6	0

Part Specifications

Specifications could not be found.

Plex 5/3/18 10:09 AM dart.logan.david



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CANADA
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www.dartaerospace.com

Container No: S070949



Part: RBE105-13141W3-5

Job No: 174955

Serial No/Batch: S070949

Revision: A

Inspector:

Date: 05/14/18

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

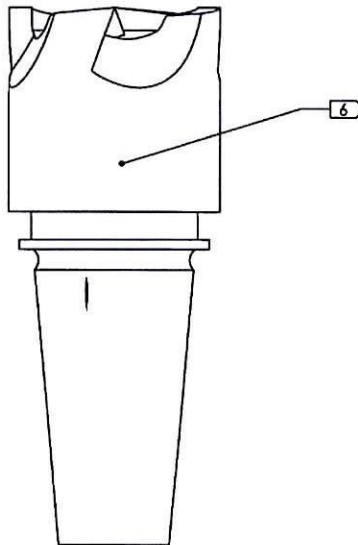
Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
OTHER : _____					

8 7 6 5 4 3 2 1

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. **174955**

20180503



RBE105-13141W3-5 CUTTER

NOTES:

- 1) MATERIAL: STEINER TECH/H. BILZ # RI001249
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) SPEC: N/A
- 5) BREAK ALL SHARP EDGES .015 x 45° OR .015R
- 6) IDENTIFICATION: ENGRAVE OR DOT MARK P/N "RBE105-13141W3"



TITLE		CUTTER	
PART NO.		RBE105-13141W3-5	REV A
TOOL NO.		RBE105-13141W3	
DESIGNED BY:		UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES INTERPRET PER ASME Y14.5M-2009 DIMENSIONS APPLY AFTER FINISHING	
DRAWN BY:		TOLERANCES:	
CHECKED BY:		FRACTIONS & 1/8	
MFG REVIEW BY:		ANGLES 2.5°	
APPROVED BY:		SURFACE	
SCALE: NTS		ROUGHNESS	
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8 7 6 5 4 3 2 1

DART AEROSPACE LTD		Work Order:	174955
Description:		Part Number:	
Inspection Dwg:	Rev:	Page 1 of 1	

INSPECTION SHEET

[illegible]

Measured by:		Checked by:		QC Inspector:	
Date:		Date:		Date:	

Engineering Approval: (If necessary)		Date:	
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Rev	Date	Change	Revised by	Approved
A	14.07.31	New Issue	KJ	